

How To: Change Rolled-Cartridge All-Angles Axles

1. Remove the cover of the server by opening the cover fully. For Reflection Induction Buffet Servers, push back on the center base of the cover (**Figure 1**). For Radiance Induction Buffet Chafers, loosen the screws on the bottom of the axle before pulling up on the cover (**Figure 2**). Once removed, set it aside.



Figure 1: Pushing back on the center base of the cover



Figure 2: Unscrewing Radiance Induction Buffet Server axle screws at the base of the axle

2. Invert the server on a stable work surface, with the axle hanging off the side of the work surface.
3. With one hand, support the axle, and using a Phillips screwdriver, remove the screws that secure the axle. Remove all four screws.



4. While still supporting the axle in one hand, remove the stabilizer bar and set it aside. Then remove the rolled-cartridge axle.



5. Align the new axle on the underside of the server, replace the stabilizer bar, and replace the four screws.



6. Once all four screws have been tightened, return the server to the upright position and replace the food pan. Slide the cover back into place, pulling toward you until the cover is fully returned to place.

