

Change Rolled-Cartridge, All-Angles Axles

Remove the cover of the server, by opening the cover fully, and pushing back on the center base of the cover. Once removed, set it aside.



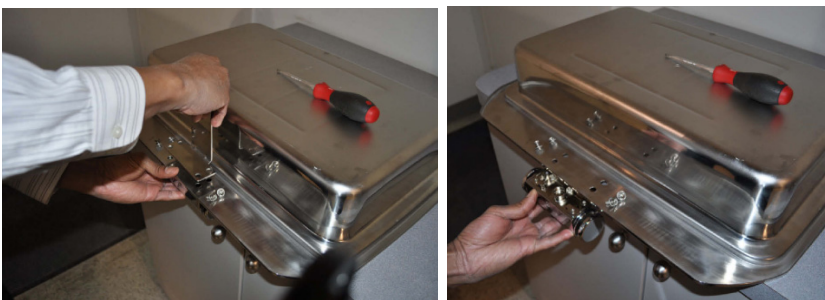
Invert the server on a stable work area, with the axle hanging off the side of the work surface.



With one hand, support the axle, and using a phillips screw driver, remove the screws that secure the axle. Remove all four screws.



While still supporting the axle in one hand, remove the stabilizer bar, and set aside. Then remove the rolled-cartridge axle.





Align the new axle on the underside of the server, replace the stabilizer bar, and replace the four screws.



Once all four screws have been tightened, return the server to the upright position, and replace the food pan. Slide the cover back into place, pulling toward you, until the cover is fully returned to place.

