

Installation of Spring USA Axle Components on K2509-6 & 2585-6

1. The internal axle components for your Roll-Top Server are not marked because they will work with either side. It is best to begin with the chafer closed. You will want to lift straight up on the lid and set it aside with the opening facing down.



2. Next, you will want to also remove the pan and set it aside as well.



3. Using a 5/32" (or 4mm) Hex wrench, you can begin removing an axle. It is best to do one side at a time to prevent mixing up any parts



4. You are now ready to install the axle components. Place the axle flat with the stem facing up.



Next, pull out the internal components and set them aside. Place all new pieces back into the housing in reverse order, being sure to face the parts in the same direction as before. General purpose grease is recommended to be placed on the rubber “C” bumper to ensure long-lasting service.



5. You can now insert the axle back through the frame. Please be sure to place it on the correct side. The plastic wheel should be facing the rear of the server.



6. Be sure that the holes are aligned and the axle is flush with the frame. Once this is done, you can now place the cover plate on the inside of the frame with the opening facing up. Use the wrench to tighten the screws into place. You can begin the other side now if necessary. Once finished, insert the pans and replace the server cover.



Contact our Technical Services Department with any questions you may have regarding replacing your Spring USA Roll-Top Axles.